

**MODEL 11026-01**

**STEP 1:** Remove existing drive flange and its fastening including retaining ring on axle and the studs. Clean the gasket surface to bare metal. Clean the splints and lubricate with oil.

**STEP 2:** Remove the three screws marked "A" and separate the handle from the base. Do not remove the screws marked "B". The sliding fear, cam and spring remain attached to the handle by screws "B". **CAUTION!!** If screws "B" should be removed use care when replacing them to align holes in cam with holes in handle. Misalignment will cause screw to damage cam without it being evident.

**STEP 4:** Assemble base to vehicle. Use gasket to prevent oil leaks. Use socket head cap screws and tighten uniformly to 20 ft. lbs torque. Replace retaining ring that was removed in step 1 to secure axle.

**STEP 6:** Replace handle. Push handle on gently compressing spring. Align the screw holes perfectly with the holes in the split ring and insert screws "A". Make certain that screws entering the holes in the split ring properly. Do not force the screws.

NOTE: Hubs may be serviced when the front wheel bearings are serviced. Do not pack the hub full of grease. Excessive grease could be harmful. All sliding surfaces need lubrication, but spread grease on lightly.

To engage or disengage the hub, simply turn the handle BY HAND. Turn only until stop is felt. Turn clockwise to disengage and counter-clockwise to engage.

KEY	PART NO.	QTY.	DESCRIPTION
1	105.04	2	Snap Ring
2	105.05	2	Snap Ring
3	102.07	2	Bushing
4	104.17	2	Gear
5	75.106.10	2	Gasket
6	101.14	2	Base
7	110.09	2	"O" Ring
8	501.107.52	2	Cam
9	504.104.52	2	Sliding Gear
10	501.109.10	2	Spring
11	123.13	6	Screw
12	501.118.74	2	Handle
13	75.116012	16	Sk'T HD. Cap Screw
14	108.01	2	Split Ring
15	123.22	6	Screw Tamper Proof